



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

*Need to
get to IG for print
by 24/01*

D4308-042BL
Job Sheet 170556



Part No: D4308-042BL

Job Qty: 4 ea

Part Name: Step, RH Crew



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/22/18	0.00	0.00	Start Up Large Fab-4		<i>DC 2018-01-17</i>
100	Large Fab	4 pcs		1/22/18	0.00	3.04	Large Fab 8		<i>DC 2018-01-17</i>
110	QC	4 pcs		1/22/18	0.00	0.00	QC6		<i>CPL</i>
120	Large Fab	4 pcs		1/22/18	0.00	3.04	Large Fab 2		<i>SL 1/18/18</i>
130	QC	4 pcs		1/22/18	0.00	0.00	QC9		<i>PD 18-08-19</i>
140	QC	4 pcs		1/22/18	0.00	0.00	QC5		<i>PD 18-08-19</i>
150	HandFinish	4 pcs		1/22/18	0.00	0.35	HandFinish1		<i>2018/01/19 JSL</i>
160	QC	4 pcs		1/22/18	0.00	0.00	QC7-3		<i>BEB 18-01-18</i>
170	Large Fab	4 pcs		1/22/18	0.00	3.04	Large Fab 2		<i>SL DAS 1/22/18</i>
180	QC	4 pcs		1/22/18	0.00	0.00	QC10		<i>3% DAS</i>
190	QC	4 pcs		1/22/18	0.00	0.00	QC5		<i>3% DAS</i>
200	HandFinish	4 pcs		1/22/18	0.00	0.35	HandFinish1		<i>2018/01/23 JSL</i>
210	Outsource	4 pcs		1/22/18			ATE003-VC		<i>A-DAS 1/23/18</i>
211	QC	4 pcs		1/22/18	0.00	0.00	QC14		<i>11 JAN 26 2018</i>
215	HandFinish	4 pcs		1/23/18	0.00	0.35	HandFinish3		<i>BEB DAS 18-01-27</i>
220	QC	4 pcs		1/23/18	0.00	0.00	QC3		<i>DAS 11 JAN 29 2018</i>
230	Packaging	4 pcs		1/23/18	0.00	0.00	Packaging3-2		<i>5-35 6 9-89 JAN 29 2018</i>
240	QC21-SA	4 Ea		1/23/18	0.00	0.00	QC21		<i>9-89</i>

Part Op 100 - 1-Cut D4308-1 using D2622 extrusion as per Dwg D4308

Descriptions: 120 - 1-Weld end cap (ONE END ONLY)

170 - 1-Inspect for foreign object per QSI 024 4- install rivert as per dwg

210 - SPRAY PAINT BLUE

215 - Hand Finish Wing w/dk 1138711

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	2000 Ea (.05 ea)	90-Start up Operation	<i>162484-2</i>
D2734	Step End Plate	4 Ea (1 ea)	120-Large Fab	<i>3012001</i>
D3458-1	Step Mounting Plate	4 Ea (1 ea)	120-Large Fab	<i>5002258</i>
D3458-3	Step Mounting Plate	4 Ea (1 ea)	120-Large Fab	<i>159574-1 S033629</i>
D2734	Step End Plate	4 Ea (1 ea)	170-Large Fab	<i>3012001</i>
MS20601-AD4W2	Rivet	4 Ea (1 ea)	170-Large Fab	<i>Em138.336-7</i>

Part Specifications

Specifications could not be found.

Plex 1/17/18 10:54 AM dart.lacelle.linda

DART
AEROSPACE
S033076



Step, RH Crew

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D4308 – 042BL

Original Serial #: S033076

Revision:

Operation: Large Fab

Change No:

Mfg Date: 01/17/18

Job No: 170556